

Performance Test & Description

**ASTM C126**  
Standard Specification for Ceramic Glazed Structural Clay Facing Tile, Facing Brick and Solid Masonry Units

**ASTM E 283-04**  
Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen

**ASTM E 331-00**  
Standard Test Method for Water Penetration of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference

**ASTM E 330-02**  
Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference

**ASTM C67**  
Standard Test Method for Sampling and Testing Brick and Structural Clay Tiles

**ASTM C1354**  
Standard Test Method for Strength of Individual Stone Anchorages in Dimensional Stone

**AAMA 501.1-05**  
Standard Test Method for Exterior Windows, Curtain Walls, and Doors for Water Penetration Using Dynamic Pressure

**AAMA 501.4**  
Recommended Static Test Method for Evaluating Curtain Wall and Storefront Systems Subjected to Seismic and Wind Induced Inter-story Drifts

**AAMA 501.6-01**  
Recommended Dynamic Test Method for Determining the Seismic Drift Causing Glass Fallout from a Wall System.

**AAMA 509-09**  
Voluntary Test and Classification Method for Drained and Back Ventilated Rain Screen Wall Cladding Systems

Florida Building Code  
High Velocity Hurricane Zone  
Testing, Miami-Dade County,  
Florida 08-1014.03 July 1, 2014

**TAS 201-94**  
Impact Test Procedures - Large Missile Impact

**TAS 202-94**  
Criteria for Testing Products Subject to Cyclic Wind Pressure Loading

**TAS 203-94**  
Criteria for Testing Impact & Non Impact Resistant Building Envelope Components Using Uniform Static Air Pressure

**ASTM E 1886**  
Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials

**ASTM E 1996-06**  
Standard Specification for Performance of Exterior Windows, Curtain Walls, Doors and Impact Protective Systems by Windborne Debris in Hurricanes

Technical Data for TerraClad™

Property/Characteristic		CRITERIA
Absorption		ASTM C67-02C   4.2–6.5%
Modulus of Rupture		ASTM C67   2231–3717 lbs/in <sup>2</sup>
Dimensions and Tolerances		
Width (center, parallel to core)	.039" for any cut length up to 60"	± 1.0 mm for any cut length up to 1524 mm
Height:	± .0625" up to 10"	± 1.58 mm up to 254 mm
	± .09375" up to 15"	± 2.38 mm up to 381 mm
	± .125" up to 20"	± 3.17 mm up to 508 mm
	± .15625" up to 24"	± 3.96 mm up to 609.6 mm
Thickness: (cross section of panel)	± .0625"	± 1.58 mm
Straightness: ("sweep")		± 0.25% of length
Diagonal Flatness:		± 0.25% of diagonal
Vertical Flatness:		± 0.5% of height
Torsion:		± 0.25% of diagonal
Weight per Unit Area		ASTM C67-02C   130-135 lbs/ft <sup>3</sup>
Linear Coefficient of Thermal Expansion		3.5 x 10 <sup>-4</sup> percent (0.00035%)
Freeze and Thaw		ASTM C67-02C   300 cycles passed
Efflorescence		ASTM C67-02C   No efflorescence
Chemical Resistance		ASTM C126-99 No Change in Color or Texture

